

ABSTRACT OF THE DISCLOSURE

An expansion valve 1 includes a square rod-shaped valve body 10. A first path 20 into which refrigerant is introduced, a valve chamber 22 formed near the bottom of the path, a second path 24 for refrigerant heading toward an evaporator and a third path 26 for refrigerant returning from the evaporator are provided to the valve body 10. A valve member 30 provided inside the valve chamber is operated by a power element 70 via an actuating rod 60. In order to assemble the expansion valve, an assembled orifice member 40 and an assembled guide member 100 are press-fitted into an opening provided to the valve body 10.